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UNDER SECTION 77 (6) (a)

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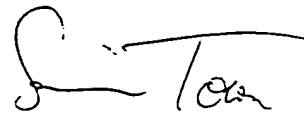**The Patent Office**

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UK PATENTS ACT 1977 Section 77

IN THE MATTER of
European Patent No. 0 515 615
(92 900 474.5)in
the name of BOEHRINGER
MANNHEIM GmbH

I, Sabine, Frieda, Katharina Town, of Waldstr. 45,
82386 Oberhausen, German Federal Republic,
do hereby certify
that I am conversant with the English and German
languages and am a competent translator thereof, and I
verify that the attached translation corresponds to the
original text of the German language specification of
European Patent No. 92 900 474.5, (0 515 615).

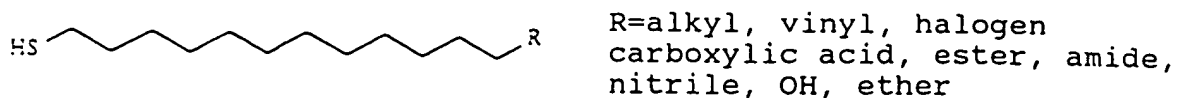Signed this 12th day of May 1996

Sabine F.K. Town

The present invention concerns a binding matrix which contains a carrier material and a solid phase reactant which is adsorbed to this via anchor groups that is capable of binding to at least one free reaction partner whereby this solid phase reactant forms a dilute binding layer on the surface of the carrier material.

Molecular recognition reactions involve the stable and specific binding of two molecules which occurs without the formation of a covalent atomic bond. For practical purposes, those reactions are of particular interest which proceed at the interface between a solid carrier material and a liquid environment. For this the surface of the solid carrier material is coated with an immobilizing layer which contains a solid phase reactant. The actual recognition reactions then proceed on this immobilizing layer.

An example of such an immobilizing layer is streptavidin bound to polymerized albumin which in turn readily binds adsorptively to plastic surfaces. This solid phase can be used for a large number of immunological tests by means of binding to biotin or to biotinylated reactants. This binding matrix based on streptavidin/polyalbumin is very well suited to "large" plastic surfaces. However, if the coated surface is reduced in size then the accuracy of the test is diminished. In new test systems - e.g. classical ELISA or determination via optical or electrochemical sensors - there is a growing need for miniaturization.

Streptavidin monolayers are described in publications by Blankenburg et al. (Biochemistry 28 (1989), 8214) and Ahlers et al. (Thin Solid Films 180 (1989) 93-99) which are based on a Langmuir-Blodgett (LB) film. For this, firstly biotin lipid monolayers are produced with the complicated film balance technique which have to be subsequently incubated for ca. 2 hours with a streptavidin solution. An additional disadvantage of these LB films is their limited stability, in particular with regard to drying out.

A further method for producing an immobilized layer on a carrier material is the so-called "self-assembled monolayer" (SAM). Thus Nuzzo and Allara (J. Am. Chem. Soc. 105 (1983), 4481-4483) describe the adsorption of organic disulfides onto gold which leads to a close-packed monolayer. The spontaneous organisation of such monolayers (hence the expression SAM) is based on strong specific interactions between the carrier material and the adsorbate. Bain and Whitesides (Angew. Chem. 101 (1989), 522-528) describe SAMs which form by adsorption of long chained thiols onto gold surfaces. Thus a close-packed monolayer is obtained by incubating a gold surface with thiols having the formula

HS $\diagup\!\!\diagdown\!\!\diagup\!\!\diagdown\!\!\diagup\!\!\diagdown\!\!\diagup\!\!\diagdown\!\!\diagup\!\!\diagdown\!\!\diagup\!\!\diagdown$ R

R=alkyl, vinyl, halogen carboxylic acid, ester, amide, nitrile, OH, ether

in a dilute organic solution (e.g. 1 mmol/l). These monolayers are stable for several months in a dry state, in water or ethanol at room temperature. Desorption

occurs when they are heated to temperatures above 70°C. The stability of the monolayer increases with the length of the aliphatic chain of the thiol. These monolayers are also resistant to dilute acids (e.g. 1N HCl) or to dilute bases (e.g. 1 N NaOH) for a certain period (1 to 7 days).

EP-A 0 339 821 discloses polymers for coating metal surfaces which contain thiol groups as a binding mediator to the solid carrier material and amino groups in order to bind a suitable solid phase reactant e.g. biotin and then to bind streptavidin to this. However, even when using these polymers containing thiol groups it is not possible to achieve a strictly homogeneous coating because of their polymeric nature.

A publication by Ebersole et al. (J. Am. Chem. Soc. 122 (1990), 3239-3241) discloses functionally active monolayers of avidin and streptavidin by the direct adsorption of these proteins to gold and silver surfaces. In this process a close-packed streptavidin binding phase is formed which, despite a relatively long incubation period of 20 minutes with a biotinylated binding partner, only yields a very incomplete coating with this binding partner.

EP-A-0 295 073 discloses a chromatographic carrier material in which a binding group is bound via a non-ionic hydrophilic spacer. The binding group is used for the covalent coupling of a solid phase reactant. The production of a laterally homogeneous and dilute binding layer is, however, not disclosed.

Thus in summary it has been established that the binding

phases based on monolayers described in the prior art can bind a free reactant either slowly or only with a low coating. The object of the present invention was therefore to at least partially eliminate these disadvantages of the prior art. In particular it is intended to provide a universal binding phase which is as far as possible microscopically homogeneous and which in as short a time as possible can bind as large an amount as possible of a free reactant.

The object according to the present invention is achieved by a binding matrix containing a carrier material and a solid phase reactant which is adsorbed to this via anchor groups that is capable of binding to at least one free reaction partner, wherein the solid phase reactant forms a dilute laterally homogeneous binding layer on the surface of the carrier material and the binding layer additionally contains spacer molecules which are provided with anchor groups but which are not linked to a solid phase reactant.

In a preferred embodiment the dilute monolayer, relative to the solid phase reactant, consists of one type of molecule whereby the surface is not completely covered. The degree of coverage with the solid phase reactant which is a measure for the "dilution", can be expressed as the quotient of the actual thickness of the monolayer divided by the theoretical thickness of the layer for a close packing.

The degree of coverage of the monolayers with the solid phase reactant is less than 100 %, preferably 0.1 to 90 %, particularly preferably 0.5 to 70 % and most preferably 1 to 40 %.

The relatively large space between the individual
molecules of the solid phase reactant on the surface of
the carrier material results in a dispersed layer in the
binding matrix according to the present invention in
contrast to the close-packed layer of the state of the
art. The dilute monolayer on the surface of the binding
matrix according to the present invention allows a more
rapid binding of the free reaction partner from a liquid
phase and is surprisingly characterized by a higher
binding capacity.

The carrier material of the binding matrix according to
the present invention can have a metal, metal oxide or
glass surface. The carrier material preferably has a
metal surface, particularly preferably a noble metal
surface. The production of a carrier material with a
gold surface is carried out for example by evaporating
chromium as a binding mediator onto glass whereby a
ca. 0.1 to 10 nm thick layer is formed. This chromium
layer is subsequently coated with gold to form a gold
layer which represents the surface of the carrier
material for a binding matrix according to the present
invention. It is expedient that this gold layer has a
thickness between ca. 10 and 100 nm if the binding
matrix is used for surface plasmon resonance. For other
applications e.g. as an electrochemical sensor the
binding matrix may also be thicker.

The adsorption of the solid phase reactant to the
surface of the carrier material is mediated by anchor
groups. The type of anchor group depends on the
respective surface of the carrier material. Thiol,
disulfide or phosphine groups are suitable as anchor
groups for a carrier material with a metal surface. Thus
for example thiol or disulfide groups are particularly

suitable for gold or silver surfaces and phosphine groups for a palladium surface. If the carrier material has a metal oxide surface (e.g. Al_2O_3) then a carboxylate or sulfonate group is suitable as the anchor group. With a glass/silicon surface and hydroxylated surfaces, such as SiO_2 on Si, Al_2O_3 on Al, organo-silicon compounds are used as anchor groups. Trichlorosilanes are preferably used (Sagiv, J. Amer. Chem. Soc. 102 (1980) 82).

For the adsorption to the solid phase, the anchor group is not attached directly to the solid phase reactant but is linked to the solid phase reactant via a flexible spacer molecule. The spacer molecule particularly preferably contains an alkylene group of the formula $(CH_2)_n$ in which n represents a natural number from 1 to 30, preferably 2 to 30, particularly preferably 2 to 15. One side of the spacer molecule contains the anchor group (e.g. the thiol group or disulfide group) which is suitable for adsorption to the surface of the carrier material. On its other side, facing away from the carrier material, the spacer molecule contains one or several linking groups via which the solid phase reactant or a component thereof is linked to the spacer molecule. These linking groups can be for example an amino or hydroxyl group which is for example linked with a carboxyl group of the solid phase reactant to form an ester or amide group. The spacer molecule can, however, also contain a carboxyl group as the linking group which is then in turn linked to a reactive amino or hydroxyl group of the solid phase reactant.

It should be made clear that there are several ways in which a binding matrix according to the present invention having a dilute monolayer of the solid phase

reactant can be produced. Several of these methods are set forth in the following, however, it is not intended to limit the scope of the present invention by this compilation.

However, firstly a close-packed monolayer of a solid phase reactant which is not according to the invention shall be described. Such a layer can be obtained when a lipid having hydroxyl or amino terminal groups is reacted with an activated biotin derivative according to the publication of Bain and Whitesides (Angew. Chem. 101 (1989), 522-528) whereby when 11-hydroxy-undecane-1-thiol is used as the starting material a biotinylated lipid having the following formula is formed:
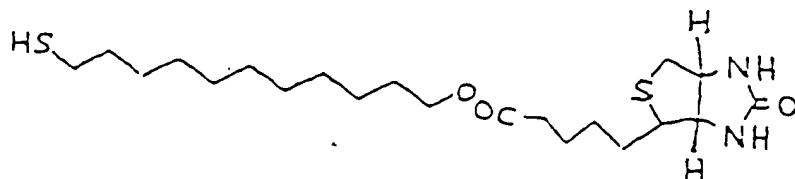
A measurement of thickness showed that when this lipid is adsorbed to a carrier material with a gold surface until saturation a close-packed monolayer is formed with a coverage of 100 % with respect to biotin. In this way a rigid binding matrix is obtained which as such is not in accordance with the present invention and also only has a low binding capacity for a free reaction partner (in this case streptavidin).

In contrast to this, the binding matrix according to the

present invention can be produced by using a spacer
molecule which is at the same time linked to two or more
molecules, preferably 2 molecules, of the solid phase
reactant. An example of such a spacer molecule is
cystamine which contains a disulfide group as an anchor
group and two amino groups as linking groups and thus
can be linked to two molecules of an activated biotin
whereby a biotinylated lipid having the following
formula is formed:
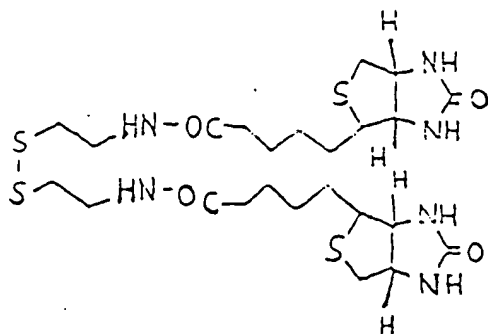
On adsorption to a gold surface this biotinylated lipid
forms a binding matrix according to the present
invention with a degree of coverage of 30 % with respect
to biotin and can bind a free reaction partner
(streptavidin) with high affinity to form a dense film.

A further possibility of producing a binding matrix
according to the present invention is the incorporation
of a hydrophilic linker group between the spacer
molecule and the solid phase reactant. This linker is in
particular a straight-chained molecule with a chain
length of 4 to 15 atoms. In this case a linker group is
preferred which contains one or several hydrophilic
ethylene oxide units preferably between 1 and 5. The
hydrophilic linker group is particularly preferably

formed from an amino-terminal or hydroxyl-terminal
polyethylene oxide.

A further spacer molecule can preferably be incorporated
between the hydrophilic linker and the solid phase
reactant which comprises an alkylene group of the
formula $(CH_2)_n$ and a linking group in which n is a
natural number from 2 to 15.

1,8-diamino-3,6-dioxaoctane has proven to be a
particularly suitable linker. Thus by incorporation of
1,8-diamino-3,6-dioxaoctane between a C_{11}-thiol spacer
molecule and biotin, a biotinylated compound of the
following formula is formed:
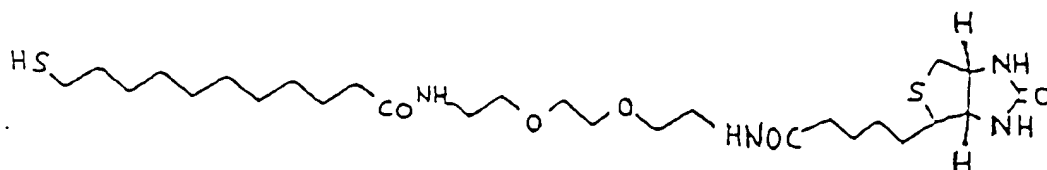
This compound when adsorbed to a gold surface forms a
monolayer with a degree of coverage of 19 % with respect
to biotin and is capable of binding a free reaction
partner (streptavidin) with high affinity and within a
very short time to form a close-packed film. A binding
matrix according to the present invention in which a
spacer molecule is linked to the solid phase reactant
via a hydrophilic linker group is therefore particularly
preferred within the scope of the present invention.

The binding matrix according to the invention
additionally contains further spacer molecules to which

no solid phase reactant is bound although they have an
anchor group. Such compounds are also denoted dilution
molecules in the following. If for example biotinylated
and non-biotinylated spacer molecules are used in a
ratio of 1:10 to 1:2 then a dilute biotin monolayer is
obtained which can bind the free reaction partner at a
fast rate and with a high capacity.

Suitable dilution molecules contain an anchor group and
a spacer component as well as if desired, a linker
molecule, whereby the number of CH_2 groups in the spacer
molecule does not differ by more than 1 - 5, preferably
not more than 1 - 2 C atoms from the number of CH_2
groups in the spacer molecule which is present bound to
the solid phase reactant. Furthermore it has proven to
be expedient that the dilution molecule has a minimum
chain length of 6 atoms (without anchor group and
hydrophilic linker group).

In place of the solid phase reactant at the end of the
dilution molecule which is furthest away from the anchor
group there is preferably a hydrophilic group such as
e.g. a hydroxyl group, carboxylic acid group, a
carboxylic acid-ethyl ester group or methyl ester group,
a carboxylic acid amide group, carboxylic acid amide
group substituted by 1 or 2 methyl or ethyl groups, a
sulfonic acid group or a sulfonamide group. It is also
preferred that a hydrophilic linker (as defined above)
or a part of a hydrophilic linker is bound to the end of
the dilution molecule which is furthest away from the
anchor group. Consequently a preferred dilution molecule
contains an anchor group which can react with the
carrier material on one side of the spacer component and
a hydrophilic terminal group on the other side.

In a further embodiment of the invention a spacer with a solid phase reactant and a spacer without a solid phase reactant can be linked via a covalent bond. When using gold or silver surfaces this linkage is preferably achieved by a disulfide bridge.

In such mixed monolayers which consist of dilution molecules (spacer molecules without solid phase reactant) and spacer molecules with solid phase reactant the proportion of spacer molecules with solid phase reactant is appropriately 0.1 - 90 mol-%, preferably 0.5 - 50 mol-% and particularly preferably 1 - 40 mol-%.

In all binding films mentioned up to now, the solid phase reactant consists of one component. This is preferably biotin or analogous molecules to biotin such as dethiobiotin, iminobiotin or HABA (4-hydroxy-phenyl-azo-benzoic acid) which also react with streptavidin.

Further examples of suitable solid phase reactants are antigens or haptens which are capable of binding to an antibody. In this case the solid phase reactant is preferably a hapten with a molecular weight of 100 to 1200. Steroids (such as e.g. digoxin, digoxigenin, cortisol, oestriol, oestradiol, theophylline, diphenylhydantoin, testosterol, bile acids, progesterone and aldosterone); short-chain peptides (such as e.g. argipressin, oxytocin and bradykinin); fluorescein and its derivatives; T_3, T_4, aflatoxin, atrazine, plant hormones such as e.g. gibberellins; alkaloids (such as e.g. reserpine and ajmalicine) are for example suitable.

Biotin and biotin derivatives, digoxin, digoxigenin, fluorescein and derivatives as well as theophylline are

particularly preferably used as the hapten.

On the other hand the solid phase reactant can also consist of several components. This is in particular understood to mean that an inner component of the solid phase reactant is covalently linked to a spacer molecule and is non-covalently bound to the outer component of the solid phase reactant. In this case the outer component of the solid phase reactant is then capable of binding a free reaction partner. The inner component can for example be biotin and the outer component may be streptavidin. Such a binding matrix is on the other hand capable of binding biotinylated reaction partners from a solution since streptavidin has four binding sites for biotin of which at least two are still free.

A binding layer which contains a solid phase reactant comprising two components is then a binding matrix according to the present invention when the outer component of the solid phase reactant, i.e. the component capable of binding to a free reaction partner (i.e. in this particular case streptavidin), forms a dilute layer at the surface of the binding matrix. The inner component of the solid phase reactant preferably forms an undilute layer at the surface of the binding matrix to which the outer component of the solid phase reactant can become attached to form a dilute layer.

Thus a close-packed biotin monolayer with 100 % coverage (which does not itself represent a binding matrix according to the present invention) binds streptavidin with a covering density of 27 %. This dilute streptavidin layer then in turn represents a binding matrix according to the present invention which can bind

a free reaction partner, e.g. a biotinylated antibody, to form a close-packed film. A dilute biotin monolayer which has for example been produced by using a solid phase reactant with spacer and linker (cf. Example 8) and which represents a binding matrix for binding free streptavidin can bind streptavidin to form a close-packed film with 100 % coverage. The close-packed streptavidin layer which forms in this process does not, however, represent a binding matrix according to the present invention (because it is not flexible) and can bind a reaction partner (e.g. a biotinylated antibody) only to form a film with ca. 10 % coverage.

This technique according to the present invention using a dilute bindable solid phase reactant can be extended beyond biotin-streptavidin binding to other binding pairs as for example antibody-antigen etc.

The degree of coverage of the solid phase reactant on the surface of the binding matrix can be determined by measuring the thickness of the binding layer. In this case the measured layer thickness decreases with decreasing degree of coverage of the binding layer. Thus a binding layer with biotin as the solid phase reactant which is described below has a thickness of 0.7 nm, whereby this thickness is less than the calculated length of the molecule of 3.7 nm. A binding layer with streptavidin as the solid phase reactant is also described whose thickness of 0.5 nm is substantially less than the diameter of the streptavidin molecule.

The present invention also concerns a process for the production of a binding matrix according to the present invention. Because of the different nature of the

binding matrices according to the present invention, the production processes also differ in detail. Several preferred variants of these production processes are described in the embodiments. In general the process according to the present invention comprises the incubation of the carrier material with a reaction solution in which those molecules are present which form the binding layer of the binding matrix according to the present invention. These molecules have the anchor group and the solid phase reactant on opposite sides (whereby not all molecules of the binding layer are linked to a solid phase reactant). The solid phase reactant is linked via a spacer molecule to the anchor group. The attachment of the anchor groups to the carrier material from the solution to form the binding matrix according to the present invention is a spontaneous process.

The incubation of the carrier material with the reaction solution in order to produce the first binding layer preferably takes place under a protective gas and it is expedient to carry this out in an inert solvent which is preferably free of interfering substances e.g. H_2O or O_2.

If desired, a further substance can be deposited in a second step by incubation with a second reaction solution in particular if the solid phase reactant consists of several components which are non-covalently linked to one another. The reaction conditions for applying the second and if desired further layers are not critical so that a protective gas does not have to be used and water can be used as solvent.

The lateral binding layer produced according to the

process according to the present invention is
microscopically homogeneous and can for example be
determined by surface plasmon microscopy (B.
Rothenhäusler and W. Knoll, Surface Plasmon Microscopy,
Nature, Vol. 332, No. 6165, p. 615-617 (1988); W.
Hickel, B. Rothenhäusler and W. Knoll, "Surface Plasmon
Microscopic Characterisation of external surfaces", J.
Appl. Phys. (1989), p. 4832-4836; W. Hickel, W. Knoll
"Surface Plasmon optical characterisation of lipid
monolayers at 5 μm lateral resolution", J. Appl. Phys.
67 (1990), p. 3572 ff.). At a resolution of 5 μm there
are no measurable differences in thickness.

The present invention in addition concerns a process for
the determination of an analyte in a sample solution by
means of a specific binding reaction between at least
two reactants having bioaffinity, one of which is
present coupled to a solid phase and the other partner
or partners are free, whereby a solid phase reactant is
used which is a component of a binding matrix according
to the present invention.

In such a process the fact that the free binding partner
carries a marker group enables the detection of the
binding of the free reaction partner to the solid phase
reactant. The labelling is usually with an enzyme or
with a fluorescent or luminescent component. This allows
an indirect optical observation of the binding and hence
enables an exact quantitative determination.

In principle the binding can be determined optically,
electrochemically and also via heat tonality or
formation of mass. Potentiometric and amperometric
methods come into particular consideration as

electrochemical techniques such as those which are described in "Biosensors", Turner, Karube, Wilson (eds.), Oxford Press, 1987 or Bergveld, Biosensors & Bioelectronics 6, 55-72 (1991). Determinations by means of the electrical conductivity or change in capacitance are also feasible as electrochemical techniques.

However, the detection of the binding is preferably carried out by optical and in particular optical reflection techniques by which means the increase of the layer thickness of an extremely thin layer of the carrier-bound reactant caused by binding of the free binding partner can be observed. A review of these techniques is given in Sadowski: "Review of optical methods in immunosensing, SPIE, Vol. 954 Optical testing and Metrology II (1988), 413-419.

A particularly preferred optical reflection method is the detection of the binding by surface plasmon resonance. In this method the analytical component is composed of a transparent dielectric material which is coated with a very thin metallic conducting layer which carries the solid phase reactant. This analytical component is often denoted optical immunosensor. Examples of such optical immunosensors are described in EP-A 0 112 721, in EP-A 0 276 142 and in EP-A 0 254 575. The immunosensor described in example 4 is, however, particularly preferred for the quantitative detection of the binding to the solid phase. The principle of such an immunosensor is proposed in detail in DE 40 24 476 and reference is herewith made to this disclosure.

It is intended to further elucidate the present invention by the following examples in conjunction with

figures 1 to 3.

Fig. 1   is a schematic representation of a measuring
        device which can be used to determine the
        binding of a free reaction partner to the solid
        phase.

Fig. 2   shows the thickness of binding matrices which
        are produced by combining a component with solid
        phase reactants and a diluting molecule as well
        as the thickness of the streptavidin which is
        bound to this (example 23 and 24):
        curve 1: thickness of the biotin layer
        curve 2: dependence of the increase in thickness
                 caused by streptavidin on the mole
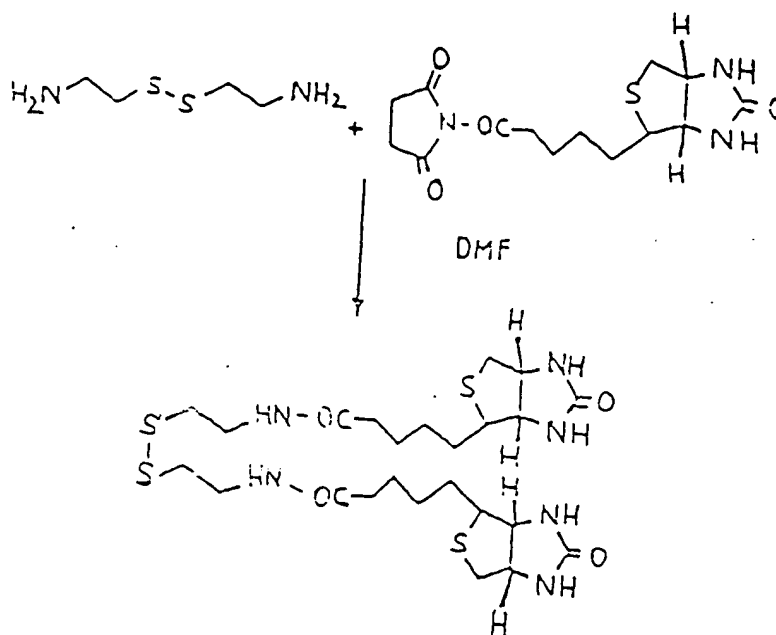   fraction x of biotin

$$x = \frac{c_{\text{biotin compound 5}}}{c_{\text{biotin compound 5 + diluting molecule}}} : 2$$

C: molar concentration

Fig. 3   shows a list of the biotin compounds and biotin
        derivatives produced according to the present
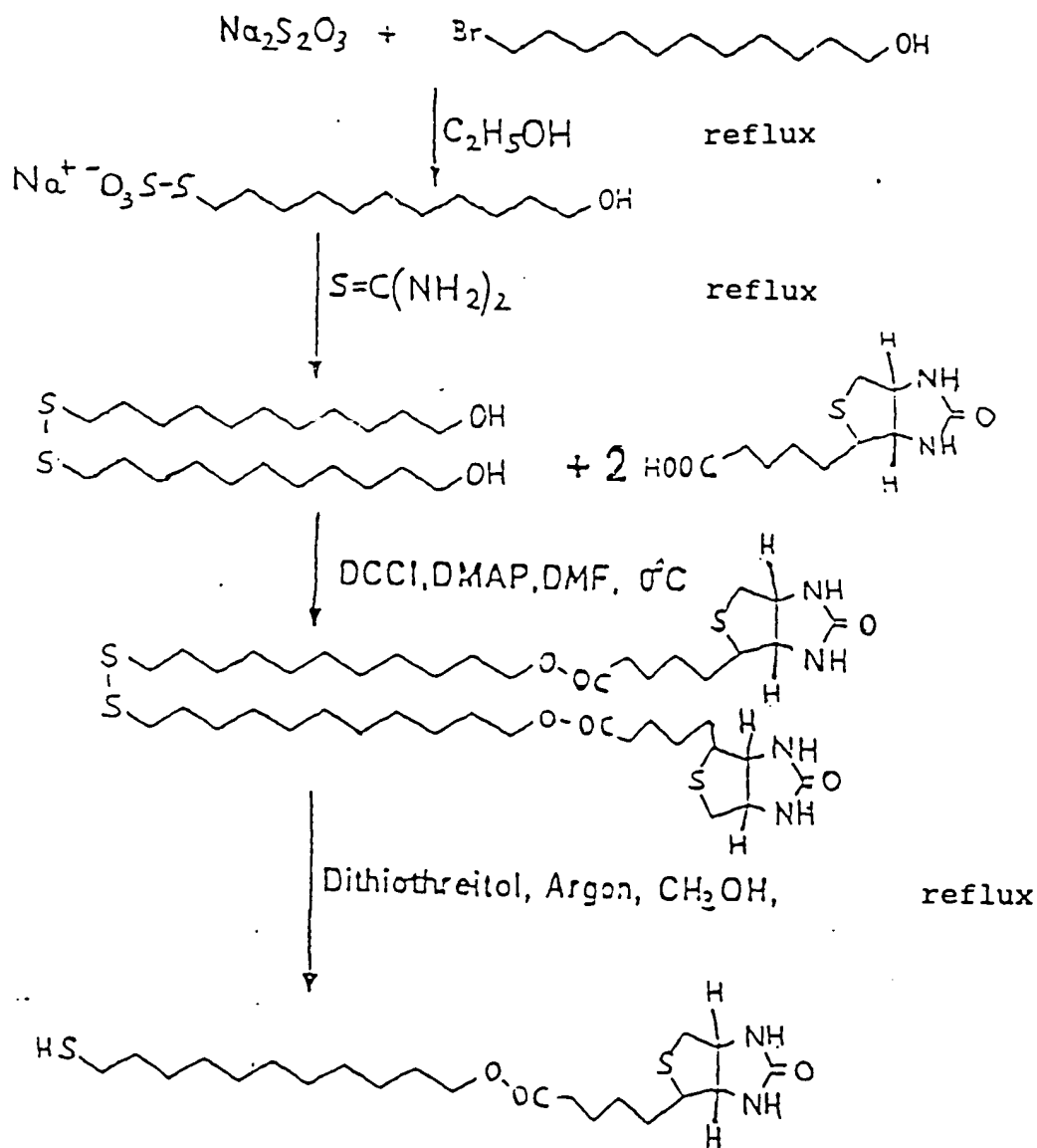   invention.

E x a m p l e 1

Synthesis of bis-biotinoylcystamine (biotin compound 1)

DMF

Biotin-N-hydroxysuccinimide ester was added to a
solution of cystaminium dichloride and triethylamine in
dimethyl formamide (DMF). The reaction mixture was
stirred overnight at room temperature. After the
reaction was completed the precipitate which formed was
filtered off, dried with an oil pump and recrystallized
from acetone. The target compound was obtained in a 40 %
yield.

Example 2

Synthesis of biotin (11-mercapto)undecanylester (biotin compound II)

$$Na_2S_2O_3 \ + \ Br\text{\large\sim\sim\sim\sim}OH$$

C_2H_5OH reflux

$$Na^+ {}^-O_3S\text{-}S\text{\large\sim\sim\sim\sim}OH$$

$S=C(NH_2)_2$ reflux

$$S\text{\large\sim\sim\sim}OH$$
$$S\text{\large\sim\sim\sim}OH \quad + \ 2 \ HOOC\text{\large\sim}\text{(biotin)}$$

DCCI.DMAP.DMF. 0°C

$$S\text{\large\sim\sim\sim}O\text{-}OC\text{\large\sim}\text{(biotin)}$$
$$S\text{\large\sim\sim\sim}O\text{-}OC\text{\large\sim}\text{(biotin)}$$

Dithiothreitol, Argon, CH_2OH,   reflux

$$HS\text{\large\sim\sim\sim}O\text{-}OC\text{\large\sim}\text{(biotin)}$$

The corresponding Bunte salt was synthesized from bromoundecanol (Merck) by boiling the ethanolic solution for 4 hours under reflux and slowly adding dropwise a saturated aqueous sodium thiosulfate solution. The salt

crystallizes out of the solution on cooling and was purified by recrystallization from ethanol.

The symmetric disulfide was prepared in 98 % yield from this Bunte salt by boiling with an aqueous solution of thiourea which had been adjusted with hydrochloric acid to pH 1. It then crystallizes out of the reaction mixture on cooling.

The disulfide together with biotin and 10 mol% 4-dimethylamino-pyridine (DMAP) in DMF was dissolved by warming and the esterification was initiated by addition of dicyclohexylcarbodiimide (DCCI) dissolved in DMF at -15°C. After 5 hours the preparation was brought to room temperature and stirred for a further 12 hours. After the reaction was completed the DMF was removed in an oil pump vacuum at room temperature and the residue was purified by flash chromatography. 11,11'-bis-biotinylester-undecyl-1,1'-disulfide was obtained in 13 % yield and the corresponding monosubstituted product was obtained in 23 % yield.

The biotinylated disulfide was then reduced with dithiothreitol (DTT) (Aldrich) in boiling methanol under an argon atmosphere. After the reaction was completed (24 h) the reaction mixture was evaporated to dryness and the disulphidothreitol which formed as well as excess DTT was removed by extraction with a small amount of water. The mixture was then separated by flash chromatography and the desired product was isolated in 80 % yield.

Example 3

Synthesis of 11-mercaptoundecanoic acid-(8-
biotinoylamido-3,6-dioxyoctyl)amide (biotin compound 3)
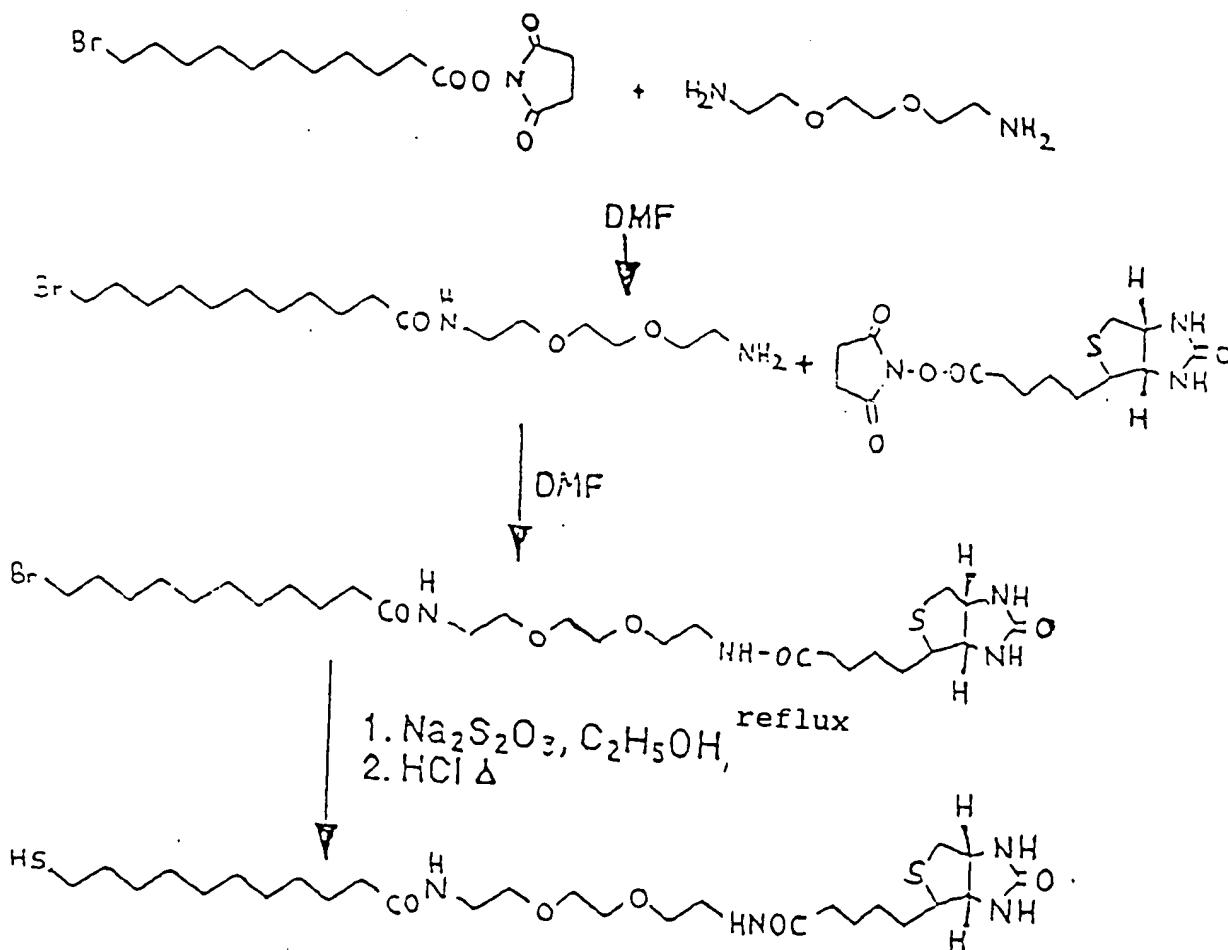
The active ester of 11-bromoundecanoic acid was reacted
in the cold with excess 1,8-diamino-3,6-dioxaoctane in
DMF solution. After the reaction was completed the
precipitated N-hydroxysuccinimide was filtered off and
the excess amine was removed together with the DMF in an
oil pump vacuum.

The intermediate stage obtained was then reacted with

biotin active ester again in DMF. The alkylbromide which formed was isolated after completion of the reaction by flash chromatography $(CHCl_3/CH_3OH:1/1)$.

The crude product was converted to the Bunte salt (see example 2) and subsequently hydrolysed with 1N hydrochloric acid under argon. The solution was hot filtered in order to remove the sulphur which formed. Subsequently the filtrate was evaporated to dryness and the crude mercaptan was extracted with chloroform/ethanol, the extract was evaporated and isolated by means of flash chromatography $(CHCl_3/CH_3OH:1/1)$. The desired product was obtained in a 3 % yield.

Example 4

Production of the biotin monolayer 1 from the biotin compound 1

Microscope slides made of high index glass SF57 on which chromium (1 nm) as an adhesive agent and gold (41 nm) were evaporated served as the solid carrier. The biotinylated disulfide (from example 1) is used as a $6x10^{-4}$ mol/l (M) solution in $CHCl_3$/EtOH 1:1. The microscope slide is incubated for 2 hours in the reaction solution under an argon protective gas atmosphere, it is subsequently thoroughly rinsed with pure solvent and dried in a stream of argon. When the coated sample is incorporated in a modified Kretschmann apparatus (Fig. 1) it can be characterized against air as well as against aqueous media.

Figure 1 shows a diagram of a measuring device for the

optical reflectivity determination of the binding of the free reaction partner to the solid phase.

This optical reflection measuring device contains a laser 10. The primary ray 11 emitted by the laser is directed onto the test region 20 at an angle ϑ to the normal of surface 17. An image of the reflected light is formed by a converging lens 12 on the diode 13 which is located in the focal plain.

In addition the measuring device contains a prisma 16 in the Kretschmann configuration and a flow cuvette 14 with entry and exit apertures 15 for the test solution.

The test region 20 consists of a prisma 16 in the Kretschmann configuration, a dielectric, optically transparent carrier layer 22 and a thin metal layer 23a, 23b which is evaporated onto the carrier layer 22. The thin layer of index liquid 21 links the prisma 16 without optical refraction with the optically transparent carrier layer 22 since it has the same refractive index as these two components. In the present case 23a represents the chromium layer mentioned above and 23b represents the evaporated gold layer. 25 represents the spacer molecule which mediates the binding of the solid phase reactant 26 to the gold surface via anchor groups. 27 represents the free reaction partner which is capable of binding to the solid phase reactant and is present in the test phase 28.

With the aid of the Fresnel equations the reflection at the interfaces can be calculated and fitted to the PSP spectroscopy data whereby one obtains a value for the

"optical thickness" (= $n^2 x d$, with n = refractive index and d = thickness) for each layer. If it is assumed that the refractive index for thiolalkanes is n = 1.45 then this results in a thickness of 0.5 nm for the adsorbed disulfide. Comparisons with the theoretical value of about 1.6 nm indicate a very incomplete coverage of the surface.

Thus with a ca. 30 % coverage of the surface, a "dilute" biotin film is present.

Example 5

Streptavidin binding to the biotin monolayer 1/ production of the streptavidin monolayer 1

In order to investigate the reactivity of the biotinylated immobilizing layer the 0.5 M aqueous NaCl solution (as reference) is replaced by a -5x10^{-7} M streptavidin solution.

The subsequent molecular recognition reaction by streptavidin attains a saturation value of 3.0 nm increase in thickness within an hour. This was based on a refractive index of the protein of n = 1.5. The true optically effective refractive index is presumably lower since the interstices of the adsorbed protein molecules are filled with water (n = 1.33). If this finding is taken into account the increase in thickness which was found compares quite well with the radiographic values for finely crystalline streptavidin (d = -4.5 nm).

Example 6

Production of the biotin monolayer 2 from the biotin
compound 2

The preparation was carried out largely according to
example 4. Differences were only with regard to the
thiol adsorption to the solid carriers. Thus the
concentration of the solution in this case was
4×10^{-4} mol/l and the incubation lasted 6 hours.

The value for the thickness of the thiol layer obtained
against air was 3.0 nm and against the aqueous
environment 3.2 nm. Taking into account an error in the
measurement of ca. $\pm$ 0.2 nm and possible deviations of
the refractive index of the aqueous subphase this
thickness agrees very well with the theoretical value of
about -2.8 nm.

In this case a close-packed biotin film is present with
a coverage of ca. 100 %.

Example 7

Binding of streptavidin to the biotin monolayer
2/production of the streptavidin monolayer 2

The binding of streptavidin can also be monitored on-
line via the displacement of the (flank of) the
resonance curve so that kinetic data are also available.

If one assumes a monoexponential time course for the
increase in thickness by adsorption, then the following

is obtained for the dependence of the reflected
intensity on time:

$$I=I_\infty[1-\exp[-t/\tau\,)]$$

I_∞: intensity after t = ∞

τ : time constant

The time constant τ, in which the adsorption approaches
by up to 1/e the saturation value, is about 13 minutes
in this experiment.

The resulting streptavidin layer is 0.8 nm which
corresponds to a very incomplete coverage with protein.
The homogeneity of the layer can be monitored by PSP
microscopy with the result that no unevenness was found.
Thus the protein accumulates as a layer which although
too thin is nevertheless uniform (with respect to the
lateral resolution of about 5 μm).

In this case a "dilute" streptavidin film is present
with a coverage of ca. 27 %.

Example 8

Production of the biotin monolayer 3 from the biotin
compound 3

The biotinylated thiol with spacer from example 3 was
adsorbed from a 1.25×10^{-4} M solution. The preparation
conditions were otherwise analogous to example 4.

After completion of the protein adsorption and
characterization of the layer system against the aqueous
environment the sample was thoroughly rinsed with 0.5 M

NaCl solution and dried under a nitrogen stream. After renewed PSP spectroscopy against air the sample could again be exposed to an aqueous environment in order in this way to detect possible changes caused by the change in environment and the rinsing.

The resulting biotinylated thiol layer had a thickness of 0.7 nm against air as well as against the aqueous subphase. This value is not at all comparable with the theoretical value of ~ 3.7 nm so that the molecules are indeed scattered and form a very incomplete layer.

In this case a "dilute" biotin film is again present with a ca. 19 % coverage.

Example 9

Binding of streptavidin to the biotin monolayer 3/production of the streptavidin monolayer 3

The adsorption of streptavidin was extremely rapid in this case. Assuming, the same monoexponential time course for the increase in thickness one obtains in this case a time constant τ of only 1 minute.

The streptavidin layer attains an overall thickness of 3.1 nm and under PSP microscopy appears superficially covered with unspecifically adsorbed protein aggregates. Rinsing with the corresponding subphase and drying does not damage the layer system so that the thickness (against air) remains almost constant at 3.0 nm. After the cuvette is filled again with aqueous subphase the film now appears microscopically homogeneous.

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Example 10

Binding of a biotinylated antibody to the streptavidin
monolayers 2 and 3

As a tetrameric protein streptavidin has four binding
sites for biotin/biotinylated molecules. After
attachment to the immobilizing layer there should
according to geometric considerations be two binding
sites available for further recognition reactions
oriented towards the aqueous subphase. This was
investigated with a biotinylated antibody against TSH,
the corresponding non-modified antibody (as reference)
and the corresponding antigen TSH as sample. The
immunological determination reaction was carried out as
described in example 2 of EP-A 0 344 578.
The biotinylated antibody adsorbs from a 1×10^{-6} M aqueous
solution to various prepared streptavidin layers. The
results obtained in this case appear to be very
dependent on the respective thickness and thus on the
packing density of the streptavidin layer.

Thus when the biotinylated antibody is adsorbed to a
close-packed streptavidin monolayer 3 from example 9 of
3.0 nm only a small increase in thickness of 0.5 nm is
obtained. This process is accompanied by an initial
decrease in thickness, presumably caused by the
detachment of streptavidin which has not been attached
firmly enough. The subsequent increase in thickness
occurs with a time constant $\tau \sim 3$ minutes.

However, if the biotinylated antibody is adsorbed under
analogous conditions to the streptavidin monolayer 2
from example 7 of 0.8 nm then this results in a very

much stronger effect with a total increase in thickness of 5.1 nm. On closer inspection of the kinetics one observes an initial slight decrease in thickness and then the very much stronger adsorption. In this case the kinetics must be characterized by a biexponential function. The first time period yields a time constant $\tau \sim 5$ minutes.

The close-packed streptavidin monolayer 3 binds the biotinylated antibody more slowly than the "dilute" streptavidin monolayer 2. In addition the "dilute" streptavidin monolayer 2 has a substantially higher binding capacity per unit surface. Thus the measurement effect per time which is achievable is substantially larger with the "dilute" streptavidin film.

Table

Binding film	Degree of coverage	Hydrophilic spacer on biotin	Binding capacity	Binding kinetics
Biotin monolyer [1b]	30 %	none	binds streptavidin to form a dense film,	
Biotin monolayer [2b]	100 %	none	binds streptavidin to form a film with 27 % coverage	τ = 13 min.
Biotin monolayer [3b]	19 %	yes	binds streptavidin to form a close-packed film	τ = 1 min.
Streptavidin monolayer [2b]	27 %	–	binds biotinylated Ab to form a close-packed film	τ = 3 min.
Streptavidin monolayer [3b]	100 %	–	binds biotinylated Ab to form a film which is covered by ca. 10 %	τ = 5 min.

[a]: according to the invention   [b]: not according to the invention

Example 11

Synthesis of bis-dodecanoic acid-disulfide
(the synthesis is carried out under inert gas (N_2))

a) 12-mercapto-dodecanoic acid methyl ester
2.3 g (0.1 mol) sodium is dissolved in 200 ml absolute
and degassed methanol. The resulting solution is cooled
with ice. 7.1 ml (0.1 mol) thioacetic acid and then
14.4 g (50 mmol) bromododecanoic acid are added to this
and the solution is boiled for 5 hours under reflux.
After cooling to room temperature, 15 ml conc. HCl is
added and boiled for 3 hours under reflux. Subsequently,
after cooling, 300 ml ether is added and the ether phase
is extracted by shaking 3 x with H_2O, 1 x with saturated
NaCl solution (100 ml of each). After drying the organic
phase over sodium sulphate the solvent is drawn off.

Yield: 12.2 g
TLC: R_f = 0.86 (silica gel; ethyl acetate/petrol ether
19/1 + 1 % acetic acid)

b) 12-mercapto-dodecanoic acid
12.2 g of the product from 11a) is dissolved in 200 ml
absolute and degassed methanol, 100 ml 1 N NaOH is added
and it is boiled for 3 hours under reflux. After cooling
to room temperature, the reaction mixture is poured into
an icebath of 400 ml ice water, 20 ml conc. HCl and
600 ml ether. The ether phase is removed, extracted by
shaking 3 x with 300 ml H_2O each time, 1 x with 100 ml
saturated NaCl solution and dried over Na_2SO_4. After

filtering off the desiccant, the solvent is drawn off.
Yield: 12.3 g
TLC: R_f = 0.68 (silica gel; ethyl acetate/petrol ether
19/1 + 1 % acetic acid)

c) Bis-dodecanoic acid-disulfide

12.0 g of the product from 11b) is suspended in 170 ml
ethanol and a solution of 6.3 g iodine in 200 ml ethanol
is added dropwise while stirring vigorously. The
addition is terminated as soon as a yellow solution is
formed which no longer decolourizes. Subsequently 550 ml
ether and 350 ml H_2O is added, the aqueous phase is
removed and again washed with ether. The combined ether
phases are shaken with saturated NaCl solution and dried
over Na_2SO_4. The residue which remains after filtration
of the desiccant and removal of the solvent is
recrystallized from acetone.
Yield: 10 g (86 % of theory)
TLC: R_f = 0.57 (silica gel; ethyl acetate/petrol ether
19/1 + 1 % acetic acid)

Example 12

Synthesis of Bis-(biotinamido-3,6-dioxaoctyl)-dodecanoic
acid amide disulfide (biotin compound 4)

1.38 g (3 mmol) of the product from example 11c) and
1.76 g (7 mmol) 2-ethoxy-N-ethoxycarbonyl-1,2-
dihydroquinoline (EEDQ) are dissolved in a mixture of
150 ml THF and 150 ml DMF, then a solution of 2.25 g
(6 mmol) biotinoyl-1,8-diamino-3,6-dioxaoctane (biotin-
DADOO) in 40 ml DMF is added dropwise. The reaction
mixture is then heated for 3 hours at 50°C. Subsequently
it is concentrated in a vacuum and the residue is taken

up in 100 ml chloroform and extracted by shaking 2 x
with 100 ml H_2O each time. After drying over Na_2SO_4, the
solvent is drawn off and the residue is chromatographed
on silica gel (flash chromatography, mobile solvent:
chloroform/methanol 9/1).
TLC: R_f = 0.31 (silica gel; chloroform/methanol 8/1)
MS: m/e = 1175 (pos. FAB)

Example 13

Synthesis of S-(biotinamido-3,6-dioxaoctyl)-dodecanoic
acid amide-S'-dodecanoic acid disulfide (biotin
compound 5)

The preparation is identical to example 12.
Yield: 300 mg (9 % of theory)
TLC: R_f = 0.05 (silica gel; chloroform/methanol 8/1)
MS: m/e = 817 (neg. FAB)

Example 14

Synthesis of biotinamido-3,6-dioxaoctyl-12-
mercaptododecanoic acid-amide (biotin compound 6)
(The synthesis is carried out under inert gas)

300 mg (0.3 mmol) of the product from example 12 and
0.5 g (3.3 mmol) dithiothreitol (DTT) is dissolved in
100 ml absolute and degassed methanol and stirred under
an inert gas atmosphere for 10 hours. The reaction
mixture is subsequently evaporated to dryness, the
residue is taken up in methylene chloride and shaken
with H_2O. The organic phase is dried over Na_2SO_4, then
concentrated by evaporation and the residue is purified

by flash chromatography (silica gel; methylene chloride/ethanol 1/1).

TLC: R_f = 0.27 (silica gel; chloroform/methanol 8/1)

Example 15

Desthiobiotin-N-hydroxy-succinimide ester

A solution of 1.8 g (15.5 mmol) N-hydroxysuccinimide in 40 ml dioxane was added to a solution of 3 g (14 mmol) desthiobiotin (Sigma) and 3.5 g (17 mmol) N,N'-dicyclohexylcarbodiimide in a mixture of 40 ml DMF and 40 ml dioxane while stirring vigorously. It was stirred for 4 hours at 20°C whereby a fine white precipitate formed which was filtered off after completion of the reaction (monitored by TLC). The filtrate was evaporated in a vacuum, taken up with a small amount of ethyl acetate/DMF 4/1 and allowed to stand for 16 hours at 4°C. In this process further precipitate was formed which was filtered off. This process was repeated several times until no further precipitation was observed. The concentrated filtrate was then taken up in a small amount of ethanol and the product was precipitated by addition of diisopropyl ether. After filtration the filtrate was allowed to stand for 16 hours at 4°C during which further precipitate formed and was filtered off. After drying in a vacuum at 50°C, a white finely crystalline product was obtained.

Yield: 1.6 g (37 %)

TLC (silica gel 60): eluant ethyl acetate/methanol = 6/4
R_f = 0.75

TLC: silica gel 60, eluant chloroform/methanol 9/1,
R_f: 0.4
Yield: 0.25 g (5 %)

Example 18

S-(desthiobiotinamido-3,6-dioxaoctyl)-dodecanoic acid-
S'-dodecanoic acid-disulfide
Desthiobiotin compound 2

This compound is obtained as a white amorphous powder
from the flash chromatography of the reaction mixture
from example 17.
TLC: silica gel 60, eluant chloroform/methanol 9/1,
$R_f = 0.3$
Yield: 0.8 g (20 %)

Example 19

12-mercapto-(desthiobiotinamido-3,6-dioxaoctyl)-
dodecanoic acid-amide
Desthiobiotin compound 3

A solution of 200 mg (0.2 mmol) of the compound from
example 17 and 2 g (13 mmol) dithiothreitol in 50 ml
methanol was heated for 36 hours under reflux. After
cooling the solvent was removed on a rotary evaporator
and the residue was taken up in chloroform. Subsequently
it is shaken with water frequently enough that no more
dithiothreitol is detectable in TLC. The chloroform
phase is dried over sodium sulphate and evaporated in a
high vacuum. The purification was carried out by flash
chromatography on silica gel, eluant:

Example 16

D-desthiobiotinoyl-1,8-diamino-3,6-dioxaoctane,
desthiobiotin-DADOO

A solution of 1.6 g (5 mmol) desthiobiotin-N-
hydroxysuccinimide ester was added slowly dropwise to a
solution of 7.5 ml (50 mmol) 1,8-diamino-3,6-dioxaoctane
in 50 ml dioxane and the reaction mixture was stirred
for 16 hours. After the reaction was completed, the
mixture was evaporated on a rotary evaporator to form an
oil, part of the excess DADOO was washed out with ethyl
acetate/ether and the remainder was purified by column
chromatography on silica gel.
Silica gel 60, eluant ethyl acetate/methanol 6/4 + 10 %
NH_3.
TLC: same eluant, R_f = 0.3
Yield: 0.8 g (50 %)

Example 17

Bis-(desthiobiotinamido-3,6-dioxaoctyl-)dodecanoic acid-
amide disulfide
Desthiobiotin compound 1

A solution of 1.6 g (5 mmol) desthiobiotin-DADOO (6),
2.3 g (0.5 mmol) bis-dodecanoic acid-disulfide (example
11c), 0.74 g (5.5 mmol) 1-hydroxy-benzotriazole and
1.14 g (5.5 mmol) N,N'-dicyclohexylcarbodiimide in 50 ml
dimethylformamide is stirred for 24 hours at 20°C. After
the reaction is completed (monitored by TLC) the
reaction mixture is evaporated to an oil on a rotary
evaporator and purified by flash chromatography on
silica gel (eluant: chloroform/methanol 9/1).

chloroform/isopropanol 18/2.

TLC: silica gel 60, eluant: chloroform/methanol 9/1,

R_f = 0.35; yield: 60 mg (30 %)

Example 20

Diphenylhydantoin-N-propionamido-3,6-dioxaoctyl-12-
mercapto-dodecanoic acid-amide
Diphenylhydantoin compound

In analogy to example 16, diphenylhydantoin-N-propionyl-
DADOO is obtained from diphenylhydantoin-N-propionic
acid (Cook et al., Res. Communications in Chemical
Pathology and Pharmacology 5, (1973), p. 767) and 1,8-
di-amino-3,6-dioxaoctane. In analogy to exampe 13, the
corresponding mixed disulfide is obtained from
diphenylhydantoin-N-propionyl-DADOO and bis-dodecanoic
acid-disulfide according to example 11c); after cleavage
with DTT diphenylhydantoin-N-propionamido-3,6-
dioxaoctyl-12-mercapto-dodecanoic acid is obtained.

Example 21

Synthesis of bis-(hydroxyphenylazo-benzoylamido-3,6-
dioxaoctyl)-dodecanoic acid-disulfide [bis-(HABA-DADOO)-
dodecanoic acid-amide-disulfide}

The synthesis is carried out analogous to example 12
with 1.4 g of the product from example 11c and 2.4 g
[2-(4-hydroxyphenylazo)-benzoyl]-1,8-diamino-3,6-
dioxaoctane (HABA-DADOO)
TLC: R_f = 0.65 (silica gel; ethyl acetate/methanol 4/1)

The synthesis of HABA-DADOO is carried out analogous to example 16 from HABA-OSu and DADOO (diamino-3,6-dioxaoctane). HABA-OSu is prepared analogous to example 15 from HABA and N-hydroxysuccinimide.

TLC (HABA-DADOO): R_f = 0.52
(silica gel; butanol/glacial acetic acid/water 10/3/5)

TLC (HABA-OSu): R_f = 0.89
(silica gel; butanol/glacial acetic acid/water 10/3/5)

Example 22

Synthesis of (hydroxyphenylazo-benzoylamido-3,6-dioxaoctyl)-12-mercaptododecanoic acid-amide.
(The synthesis is carried out under inert gas)

The synthesis is carried out analogous to example 14 with 200 mg of the product from example 21.
TLC: R_f = 0.68 (silica gel; ethyl acetate/methanol 4/1)

Example 23
Production of biotin monolayers from the biotin compound 5 and bis(11-hydroxyundecyl)disulfide

The coating is carried out according to example 4. Microscope slides made of high index glass LA SF N 9 on which gold (50 nm) was evaporated serve as the solid carrier.

The unsymmetrical disulfide biotin compound 5 carrying a biotin molecule (example 13) and the symmetrical Bis(11-hydroxyundecyl)disulfide carrying no biotin molecule (intermediate stage in example 2) were used. Both

compounds each have 2 spacers $(CH_2)_{11}$.

Mixtures	Mole fraction biotin compound 5	Mole fraction biotin in relation to the spacer	degree of coverage [ca. %]
"Mixture" 1 (pure biotin compound 5)	1.0	0.5	50
Mixture 2	0.6	0.3	30
Mixture 3	0.4	0.2	20
Mixture 4	0.2	0.1	10
"Mixture" 5 (pure bis(11-hy-droxyundecyl)di-sulfide	0.0	0.0	0

The total concentration of the components in the individual mixtures is in each case $5 * 10^{-4}$ mol/l in ethanol.

The microscope slide is incubated for 6 hours with the solution under an argon protective atmosphere, subsequently it is rinsed with pure ethanol and dried in an argon stream. The thickness of the adsorbed monolayer containing biotin is determined analogous to example 4.

Assuming a refractive index of 1.45 this results in the thicknesses of the adsorbed monolayer shown in Fig. 2. A thickness of 260 nm is obtained for the "mixture" 1; i.e. the pure monolayer of the biotin compound 5. If this is compared with the theoretical value of ca. 250 nm which derives from a portion of ca. 360 nm for

the part of the disulfide carrying the biotin and ca.
130 nm for the part which carries no biotin, then the
surface is covered with a dense monolayer. Since only
half of the spacer molecules are linked to a biotin, the
coverage with biotin is 50 %.

A dense coverage of the biotin-free disulfide is
obtained for the "mixture" 5; a decreasing thickness is
obtained for the mixtures 2 - 4 which implies that a
portion of the biotin compound 5 is present
corresponding to the mixing ratio in the incubation
solution.

Example 24

Binding of streptavidin to the monolayer carrying biotin
from example 12

The monolayers carrying biotin obtained in example 23
are incubated with streptavidin analogous to example 5.
The saturation values for the increase in thickness
caused by streptavidin binding are shown in Fig. 2. At a
mole fraction of 0.1 - 0.5 of biotin one observes a very
high streptavidin binding capacity. Dense streptavidin
films result with a coverage between 67 % and 100 %. The
binding kinetics are very fast with half-times of
1-2 min.

Example 25

Synthesis of 1-tert.butyloxycarbonyl-1,8-diamino-
dioxaoctane, (mono-BOC-DADOO)

A solution of 109 g (0.5 mol) Di-tert.butyldicarbonate
in 450 ml dioxane is slowly added to a solution of 142 g
(1 mol) 1,8-diamino-3,6-dioxaoctane (DADOO) in 900 ml

dioxane/water (1/1 v/v). After the addition the mixture
is stirred for a further 1.5 hours at 20°C, subsequently
the solvent is distilled off and the residue is taken up
in 1 l ethyl acetate/water (1/1 v/v). After removing the
aqueous phase, the organic phase is extracted twice with
100 ml 0.1 N HCl each time. The aqueous phases are
pooled, the pH value is adjusted with dilute sodium
hydroxide solution to pH 9 to 10 and the solution is
subjected to a liquid-liquid extraction in a perforator.
After extracting for 8 hours with 750 ml ethyl acetate
the solvent is removed and the residue is dried in a
high vacuum.

Yield: 32 g (26 %)

TLC: silica gel 60,

Eluant: butyl acetate/water/ammonium hydroxide =
30/15/5,

R_f = 0.45

Example 26

Synthesis of 1-(biotin-aminocaproic acid)-(1,8-diamino-
4,6-dioxaoctane)-amide, (biotin-X-DADOO)

A solution of 0.9 g (2 mmol/l) D-biotinoyl-aminocaproic
acid-N-hydroxysuccinimide ester (Boehringer Mannheim,
order No. 1003933) and 0.5 g (2 mmol/l) mono-BOC-DADOO
in 10 ml dioxane and 10 ml 0.1 mol/l potassium phosphate
buffer pH 8.5 are stirred for ca. 2 hours at 20°C. After
completion of the reaction (monitored by TLC: silica gel
60, eluant: ethyl acetate/methanol = 3/7, RF = 0.6) the
solvent is removed by evaporation in a vacuum and 1 ml
trifluoro acetic acid is added to the residue. It is
stirred for ca. 30 minutes until the BOC group has been
completely cleaved off. Subsequently the trifluoroacetic
acid is removed by evaporation in a vacuum, 5 ml ethyl
acetate is added to the residue, undissolved material is

filtered off and the filtrate is evaporated to dryness.
Yield: 0.96 g (98 %)
TLC: silica gel 60, eluant: ethyl acetate/methanol =
2:8, R_f = 0.2

Example 27
Synthesis of S-acetyl-mercaptopropionic acid

8.6 g (110 mmol) acetyl chloride is slowly added
dropwise to 10.6 g (100 mmol) mercaptopropionic acid at
20°C. After completion of the addition it is heated for
10 min at 100°C. The reaction mixture is subjected to a
vacuum distillation and the product is obtained in a
pure form at 0.4 bar and 105°C.
Yield: 5.8 g (36 %)
1-H-NMR (CDCl$_3$):δ (ppm) = 2.3 (s, 3H), 2.7 (t, 2H), 3.1
(t, 2H).

Example 28
Synthesis of N-sucinimidyl-S-acetylthiopropionate,
(SATP)

16.2 g (0.1 mol) S-acetyl-mercaptopropionic acid, 12.7 g
(0.11 mol) N-hydroxysuccinimide and 22.7 g (0.11 mol)
dicyclohexylcarbodiimide are stirred in 0.4 l absolute
ethyl acetate for 16 hours at 20°C. The precipitate
which forms is filtered off and the filtrate is
evaporated in a vacuum. The oily residue is taken up in
a small amount of ethyl acetate and cooled. In this
process further precipitate is formed which is
discarded. This process is repeated twice. 13 g (50 %)
SATP is obtained from the last filtrate after
evaporation.

1H-NMR (CDCl$_3$):δ (ppm) = 2.3 (s, 3H), 2.8 (s, 4H), 2.9 (m, 2H), 3.1 (m, 2H).

Example 29

Synthesis of biotin-aminocaproic acid-amidodioxaoctyl-mercaptopropionic acid-amide, (biotin compound 7)

A solution of 0.96 g (2 mmol) biotin-X-DADOO (from example 26) and 0.5 g (2 mmol) SATP (from example 28) are stirred in 20 ml dioxane and 20 ml 0.1 mol/l potassium phosphate buffer pH 8.5 for 2 hours at 20°C. Subsequently the solution is evaporated to dryness, the residue is taken up with 2 ml trifluoroacetic acid and stirred under inert gas for 0.5 hours at 20°C. The purification is carried out by flash chromatography on silica gel.

(Eluant: ethyl acetate/methanol = 3:7).

Yield: 150 mg (13 %)

TLC: silica gel 60, ethyl acetate/methanol = 3/7, R$_f$ = 0.35

Example 30

Synthesis of biotinamido-3,6-dioxaoctyl-S-acetyl-mercaptopropionic acid, (biotin-DADOO-SATP)

A solution of 1.4 g (5.35 mmol) SATP (from example 28) in 40 ml dioxane is added slowly to 1 g (2.7 mmol) biotin-DADOO dissolved in 40 ml 0.1 mol/l potassium phosphate buffer pH 7.0. During the addition the pH value has to be continuously readjusted with 0.1 mol/l potassium phosphate buffer to pH 7.0. After completion of the addition, it is stirred for a further 10 min and subsequently evaporated to dryness. The crude product can be used in the following step without purification.

TLC: silica gel 60, eluant: ethyl acetate/methanol = 3.5/7.5, R_f = 0.35.

Example 31

Synthesis of bis-(biotinamido-3,6-dioxaoctyl)-mercaptopropionic acid-amide-disulfide, (biotin compound 8)

1.6 g of the crude product of example 30 is dissolved in 100 ml of nitrogen-saturated 0.5 mol/l potassium phosphate buffer pH 7.5 and admixed with 5.4 ml 1 mol/l methanolic hydroxylamine solution. It is stirred for 2 hours at 20°C, subsequently evaporated to dryness in a vacuum and purified by flash chromatography on silica gel (ethyl acetate/methanol = 3/7).
Yield: 150 mg (6 %)
TLC: silica gel 60, eluant: ethyl acetate/methanol = 3/7,
R_f = 0.35

Example 32

Synthesis of biotinamido-3,6-dioxaoctyl-S-acetylmercaptoacetic acid-amide, (biotin-DADOO-SATA)

The production is carried out analogous to example 30 from 187 mg (0.8 mmol) N-succinimidyl-S-acetyl-thioacetate (SATA) (Boehringer Mannheim, Order No. 1081765) and 300 mg (0.8 mmol) biotin-DADOO.
Yield: 109 mg (49 %)
TLC: silica gel 60, eluant: ethyl acetate/methanol = 6.5/3.5, R_f = 0.35

Example 33

Synthesis of bis-(biotinamido-3,6-dioxaoctyl)-mercaptoacetic acid-amide-disulfide, (biotin compound 9)

The production is carried out analogous to example 31 from 100 mg (0.2 mmol) biotin-DADOO-SATA and 0.25 ml 1 mol/l methanolic hydroxylamine solution.
Yield: 55 mg (60 %).
TLC: silica gel 60, eluant: ethyl acetate/methanol = 3/7,
R_f = 0.35

C l a i m s

1. Binding matrix containing a carrier material and a
    solid phase reactant which is adsorbed to this via
    anchor groups that is capable of binding to at
    least one free reaction partner,
    w h e r e i n
    the solid phase reactant which is linked to the
    anchor group via a flexible spacer molecule forms a
    dilute and laterally homogeneous binding layer on
    the surface of the carrier material and wherein the
    binding layer additionally contains spacer
    molecules which are provided with anchor groups but
    not with the solid phase reactant.

2. Binding matrix as claimed in claim 1,
    w h e r e i n
    the coverage of the solid phase reactant on the
    surface of the carrier material is 0.1 to 90 % of
    the maximum coverage.

3. Binding matrix as claimed in claim 2,
    w h e r e i n
    the coverage of the solid phase reactant on the
    surface of the carrier material is 0.5 to 70 % of
    the maximum coverage.

4. Binding matrix as claimed in claim 3,
    w h e r e i n
    the coverage of the solid phase reactant on the
    surface of the carrier material is 1 to 40 % of the
    maximum coverage.

5. Binding matrix as claimed in one of the claims 1 to 4,

   w h e r e i n

   the carrier material has a metal, metal oxide or glass surface.

6. Binding matrix as claimed in claim 5,

   w h e r e i n

   the carrier material has a gold, silver or palladium surface and the anchor group is a thiol group, disulfide group or a phosphine group.

7. Binding matrix as claimed in claim 1,

   w h e r e i n

   the flexible spacer molecule contains at least one alkylene group having the formula $(CH_2)_n$ in which n is a natural number between 1 and 30.

8. Binding matrix as claimed in claim 1 or 7,

   w h e r e i n

   a spacer molecule is linked to two or several molecules of the solid phase reactant.

9. Binding matrix as claimed in claim 8,

   w h e r e i n

   the spacer molecule is formed from cystamine.

10. Binding matrix as claimed in claim 1 or 7,

    w h e r e i n

    a hydrophilic linker group is located between the spacer molecule and the solid phase reactant.

11. Binding matrix as claimed in claim 10,
w h e r e i n
the hydrophilic linker group contains one or
several oxyethylene groups.

12. Binding matrix as claimed in claim 11,
w h e r e i n
the hydrophilic linker group is formed by an amino
terminal or hydroxyl-terminal polyethylene oxide.

13. Binding matrix as claimed in claim 12,
w h e r e i n
the hydrophilic linker group is formed from 1,8-
diamino-3,6-dioxaoctane.

14. Binding matrix as claimed in one of the previous
claims,
w h e r e i n
the solid phase reactant is an antigen or hapten
capable of binding to an antibody.

15. Binding matrix as claimed in one of the claims 1 to
13,
w h e r e i n
the solid phase reactant is biotin.

16. Binding matrix as claimed in claim 1 or 7,
w h e r e i n
the solid phase reactant is comprised of an inner
and an outer component whereby the outer component
is capable of binding to at least one free reaction
partner.

17. Binding matrix as claimed in claim 16,
    w h e r e i n
    the inner component of the solid phase reactant
    forms an undiluted layer on the surface of the
    carrier material and the outer component is coupled
    to the inner component by affinity binding.

18. Binding matrix as claimed in claim 17,
    w h e r e i n
    the inner component is biotin and the outer
    component is streptavidin.

19. Method for the determination of an analyte in a
    sample solution by means of a specific binding
    reaction between at least two reactants with
    bioaffinity one of which is present coupled to a
    solid phase and the other reaction partner or
    reaction partners are free,
    w h e r e i n
    a solid phase reactant is used which is a component
    of a binding matrix as claimed in one of the claims
    1 to 18.

20. Method as claimed in claim 19,
    w h e r e i n
    the specific binding reaction is determined
    optically, electronically, via heat tonality or
    mass analysis.

21. Method as claimed in claim 19,
    w h e r e i n
    the specific binding reaction is determined by
    optical reflection techniques.

22. Method as claimed in claim 21,
    w h e r e i n
    the specific binding reaction is determind by
    plasmon spectroscopy.

23. Method as claimed in claim 19,
    w h e r e i n
    the specific binding reaction is determined
    potentiometrically or amperometrically.

24. Method as claimed in claim 19,
    w h e r e i n
    the specific binding reaction is determined by
    means of the electrical conductivity or change in
    capacitance.

25. Process for the production of a binding matrix as
    claimed in one of the claims 1 to 18,
    w h e r e i n
    the carrier material is incubated with a reaction
    solution which contains molecules which form the
    binding layer adsorbed to the carrier material.
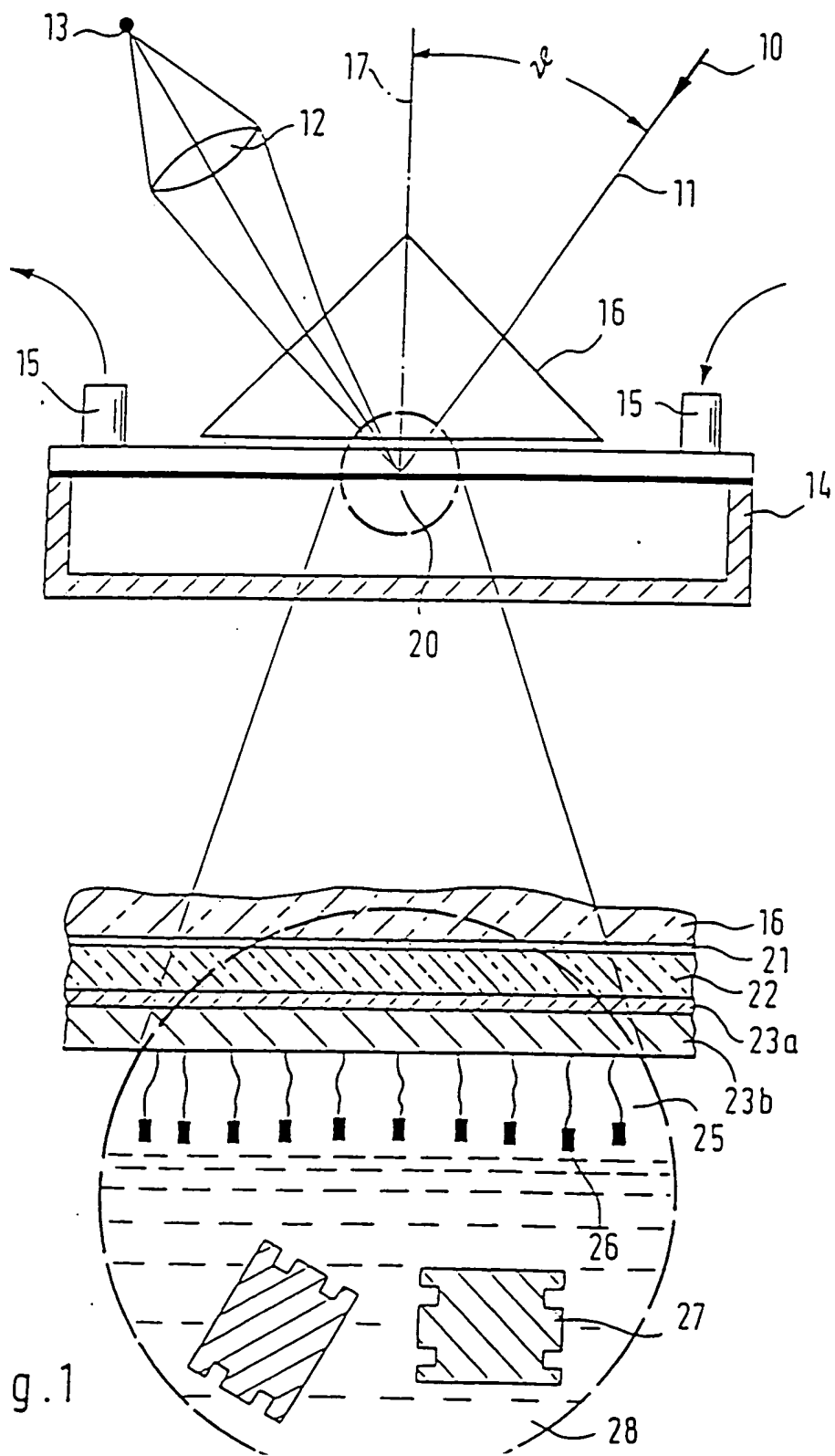
Fig.1

Fig. 2
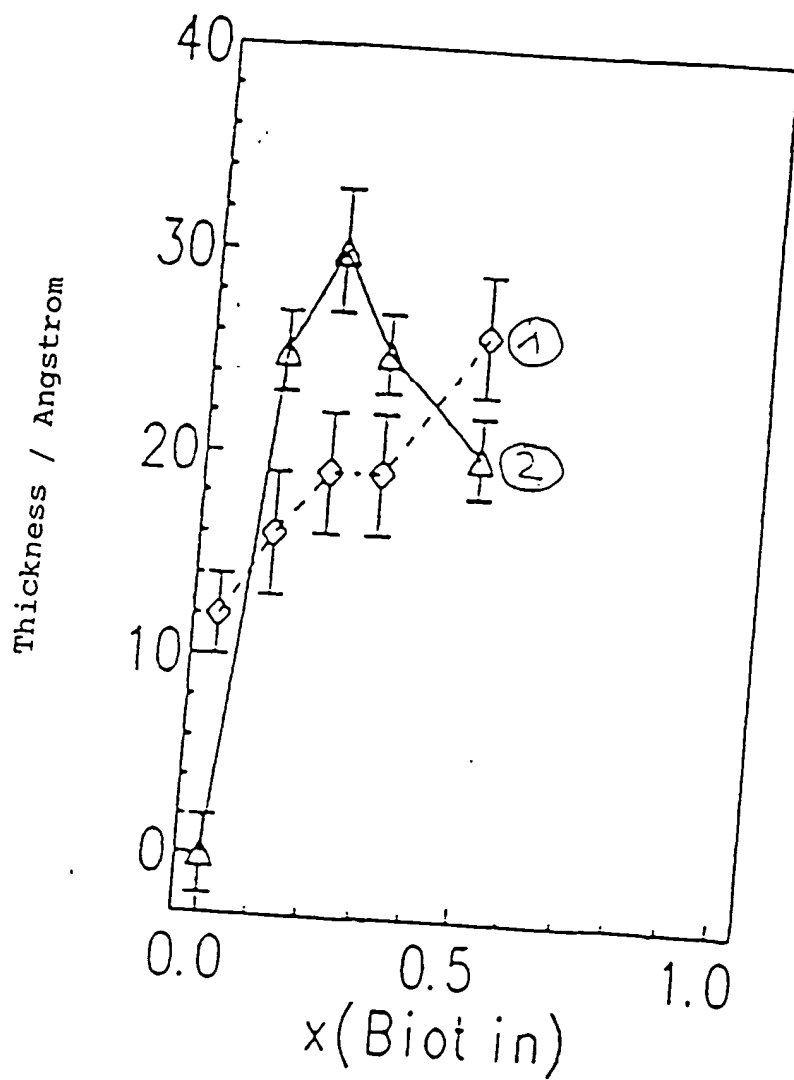
Fig. 3a

biotin compound 1
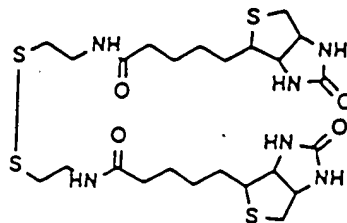
biotin compound 2
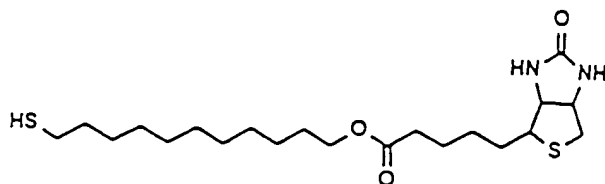
biotin compound 3
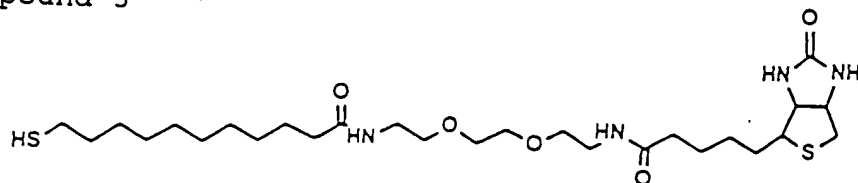
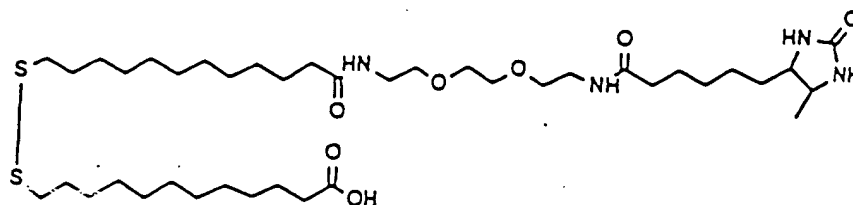biotin compound 4
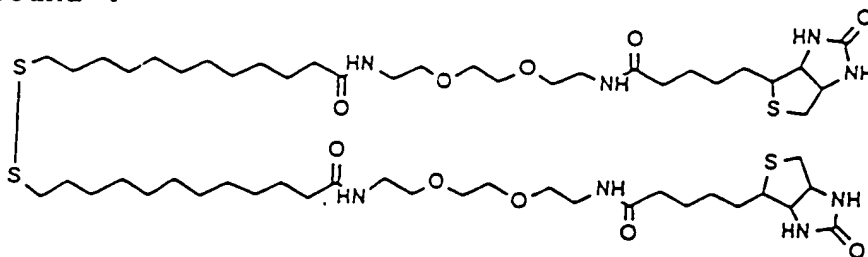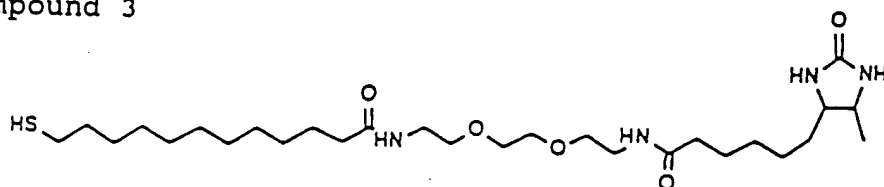

biotin compound 5
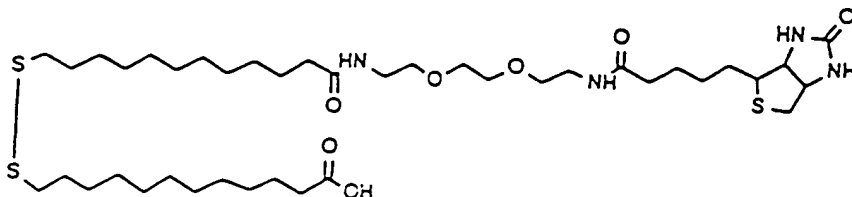
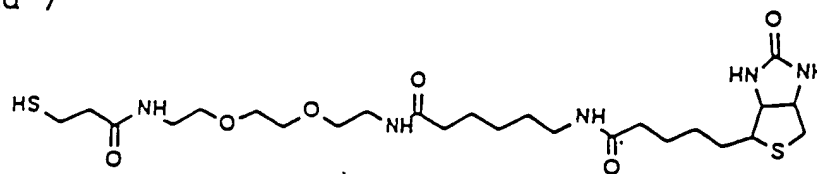biotin compound 6
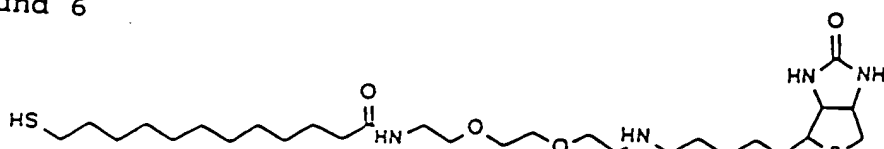
Fig. 3b

desthio compound 1
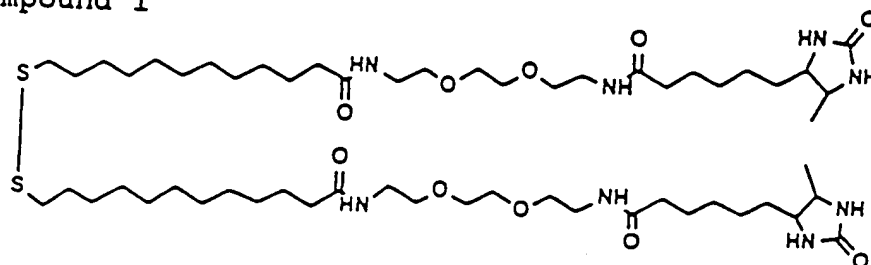
desthio compound 2
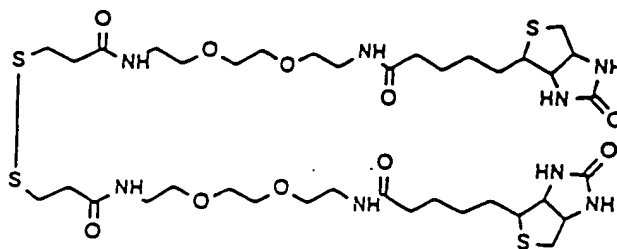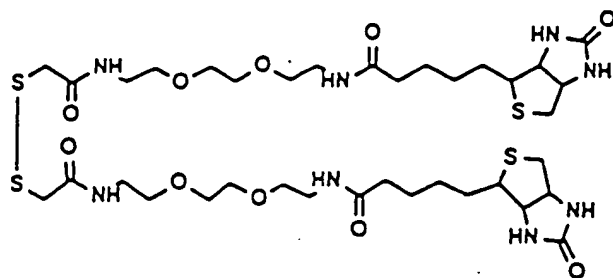

desthio compound 3

biotin compound 7

biotin compound 8

Fig. 3c

biotin compound 9

diphenylhydantoin compound